Industrial multipole connectors Modular

revos FLEX

Technical Data

Approvals **■** Applicable Standards UL, CSA IEC 61 984

■ Contact inserts

3 pole

Rated current Rated current accord. to UL/CSA

Rated voltage

Rated voltage accord. to UL/CSA

Mains voltage Insulation material

Colour

Flammability class

Crimp connection 4 pole + earth

Rated current

Rated voltage Insulation material

Colour

Flammability class

Crimp connection

5 pole Rated current

Rated current accord. to UL/CSA

Rated voltage

Rated voltage accord. to UL/CSA

Insulation material

Flammability class Crimp connection

10 pole

Rated current

Rated current accord. to UL/CSA

Rated voltage

Rated voltage accord. to UL/CSA

Insulation material

Colour

Flammability class Crimp connection

20 pole

Rated current

Rated current accord. to UL/CSA

Rated voltage

Rated voltage accord. to UL/CSA

Insulation material

Colour

Flammability class

Crimp connection

max. 40 A

40 A / 35 A 630 V

600 V 690 V AC

PC, zero halogen pebble grey, RAL 7032

UL 94 V-0

Ø 3.6 mm², turned contact

max. 16 A 1000 V

PA GF, zero halogen

black UL 94 V-0

Ø 2.5 mm², stamped contact

max. 20 A 20 A / 16 A 250 V 600 V

PC, zero halogen pebble grey, RAL 7032

UL 94 V-0

Ø 2.5 mm², turned contact

max. 10 A 10 A 250 V 600 V

PC, zero halogen pebble grey, RAL 7032

UL 94 V-0

Ø 1.6 mm², turned contact

max. 4 A 5 A 630 V 63 V/ 60 V PC, zero halogen light grey, RAL 7032

UL 94 V-0

Ø 1.0 mm², stamped contact

■ Contacts

Material copper alloy

silver plated (3, 4, 5 and 10 pole) Surface

gold plated (20 pole)

Industrial multipole connector Modular revos FLE

Optimising performance and flexibility

Heavy duty connectors, acting as electromechanical interfaces between equipment functionality and system integration enable the efficient connection of power supply and control cabling. However, their increasingly complex requirements set limits on conventional connectors.

Wieland Electric has designed the **revos** FLEX modular connector system in order to be able to react to sophisticated applications with versatile and technically correct solutions.

The high degree of flexibility offered by this connector system is shown in its individual component set which can be changed from one configuration to another. The modular frames can be equipped with inserts of 3 up to 20 poles which range in voltage from 63 V to 1000 V and in current from 5 A to 40 A. For even more flexibility the modular frames can be fitted inversely i.e. socket and plug contacts on same side.

The contacts for the crimp connection system in this range vary in construction. For the 3, 5 and 10 pole modular inserts the contacts are turned and have a silver plated surface. Contacts for the 4 pole + earth are also silver plated but are perforated as is the 20 pole but with a gold plated surface.

There are four sizes of modular frames to choose from, to which a protective conductor terminal is fixed end to end. An aluminium die-cast housing is provided for the 6, 10, 16 and 24 pole standard inserts as a locater, which offers reliable protection from the sometimes hostile environmental conditions.

System configuration

- ☐ 4 frame sizes☐ 5 different modules
- 17 contact variants
- □ 306 housing variants

System benefits

- ☐ Flexible usage
 - modules can be used for input or output signals
 - signal, control and power modules can be used in one connector
 - existing modules can be combined with new modules
 - use of new modules is possible due to a standard modular design
- ☐ Safe installation
 - module insertion operation into the frame can be coded
 - connecting modules can be coded
 - clear marking identification
- gas tight crimp connections
- Reduced costs
 - even low numbers of connectors can be implemented cost effectively
 - reduces the number of connectors
 - component combination flexibility means lower stock levels of spare parts and increased availability
- custom configurations available, factory assembled, upon request



The following flow chart helps to make the assembly of your connector simple

Define frame, e.g.
Plug insert frame size

Plug insert frame size 10 for 3 modules 78.0 Socket insert frame size 10 for 3 modules 78.0

Define hood and housing, e.g.
Hood 70.350.1035.0
Housing 70.320.1028.0

Select modules, e.g.

Modular insert 3 pole plug
Modular insert 3 pole socket
78.014.0353.0
78.004.0353.0

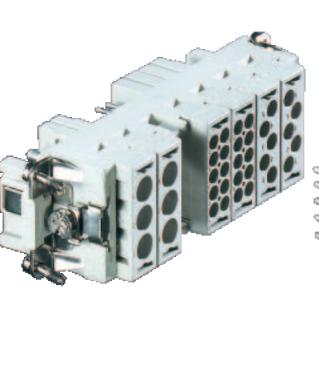
Select contacts, e.g.
Plug contacts for 4 mm² cable
Socket contacts for 4 mm² cable
02.125.3129.8

 Select crimping tool, e.g.

 Crimping tool
 95.101.0800.0

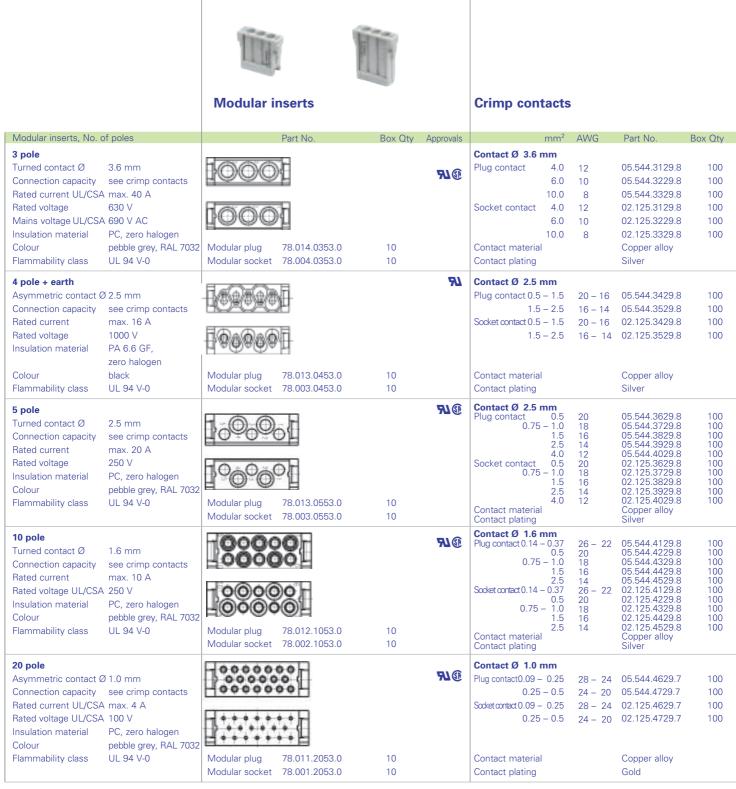
 "D" crimping jaws
 05.502.2300.0

 "1" contact guide
 05.502.3100.0





Industrial multipole connector Modular, Technical Data **Tevos** FLEX**







Part No.

Contact extraction tools Modular insert/extraction tool

Box Qty

Crimping tool kit	95.101.0800.0	1	05.502.0910.0 1	
"D" crimping jaws	05.502.2300.0	1		
"1" contact guide	05.502.3100.0	1		
Crimping tool kit	95.101.0800.0	1	05.502.0610.0 1	
"C" crimping jaws	05.502.2200.0	1		
"2" contact guide	05.502.3200.0	1		
Crimping tool kit	95.101.0800.0	1	05.502.0810.0 1	
"B" crimping jaws	05.502.2100.0	1		
"1" contact guide	05.502.3100.0	1		
Crimping tool kit	95.101.0800.0	1	05.502.0710.0 1	
"B" crimping jaws	05.502.2100.0	1		
"1" contact guide	05.502.3100.0	1		
Crimping tool kit	95.101.0800.0	1	05.502.0410.0 1	
"A" crimping jaws No contact guide required	05.502.2000.0	1		





Crimp tool and die sets for modular multipole connector

A crimp tool based on the modular approach is available for crimp contacts.

This crimp tool consists of a basic crimp tool which can be fitted with crimping jaws and contact guides to suit the type of contact.

The crimping jaws and contact guides can be removed easily from the tool.

Consequently, only one tool with suitable crimp jaws and contact guides is required for several types of contact.

Industrial multipole connectors

Modular revos FLEX







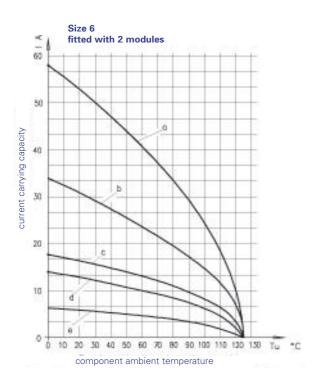
Insulation material: Colour: PC, zero halogen pebble grey, RAL 7032

Modular fra	ame	Colour: Flammability class:	pebble grey, RAL 7032 UL 94 V-0		3	-	
		Dimensions in mm		Part No.	Approvals	Box Qty	
Modular frame size for 2 modules	6	Modular frame -	Modular frame - socket	Modular frame - plug 78.010.0653.0	91 @	10	
Towns (A)			22,1 67,8 12 Mendal	Modular frame - socket 78.000.0653.0	@L R	10	
Modular frame size for 3 modules	10	Modular frame -	Modular frame - socket	Modular frame - plug 78.010.1053.0	918	10	
A Same Co	1 15		22.1 27 27 27 2.10 2.10 3.00 3	Modular frame - socket 78.000.1053.0	91/9	10	
Modular frame size for 5 modules	16	Modular frame -	Modular frame - socket	Modular frame - plug 78.010.1653.0	71	10	
1	1000		27.1	Modular frame - socket 78.000.1653.0	71	10	

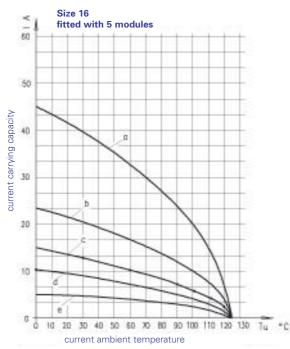


Modular frame -	Modular fran	ne -
plug	socket	34
24,5	22,1	- 27 -
	The I	@ @
		0.24
		[(7 Module)]
also I	IBS .	B 6

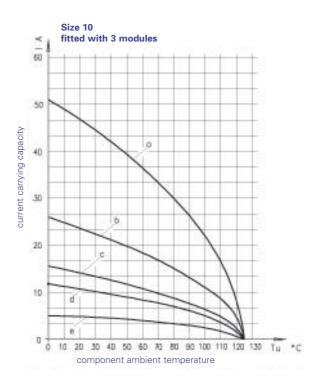
Modular frame - plug 78.010.2453.0	91 @	10
Modular frame - socket 78.000.2453.0	91 @	10



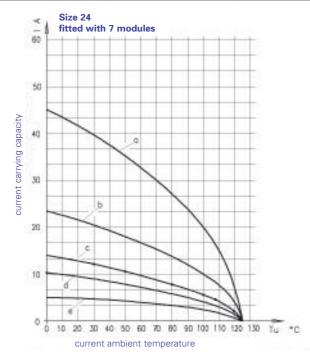
Curve	No. of poles	Contact diameter	Contact cross section
а	6 (2x3)	3.6 mm, round	6.0 mm ² / 10 AWG
b	10 (2x5)	2.5 mm, round	2.5 mm ² / 14 AWG
С	20 (2×10)	1.6 mm, round	1.5 mm ² / 16 AWG
е	40 (2×20)	1.0 mm, asymmetric	0.5 mm ² / 20 AWG



Curve	No. of poles	Contact diameter	Contact cross section
а	15 (5x3)	3.6 mm, round	6.0 mm ² / 10 AWG
b	25 (5x5)	2.5 mm, round	2.5 mm ² / 14 AWG
С	50 (5x10)	1.6 mm, round	1.5 mm ² / 16 AWG
е	100 (5x20)	1.0 mm, asymmetric	0.5 mm ² / 20 AWG



Curve	No. of poles	Contact diameter	Contact cross section
а	9 (3x3)	3.6 mm, round	6.0 mm ² / 10 AWG
b	15 (3x5)	2.5 mm, round	2.5 mm ² / 14 AWG
С	30 (3x10)	1.6 mm, round	1.5 mm ² / 16 AWG
е	60 (3×20)	1.0 mm, asymmetric	0.5 mm ² / 20 AWG



Curve	No. of poles	Contact diameter	Contact cross section
а	21 (7x3)	3.6 mm, round	6.0 mm ² / 10 AWG
b	35 (7x5)	2.5 mm, round	2.5 mm ² / 14 AWG
С	70 (7x10)	1.6 mm, round	1.5 mm ² / 16 AWG
е	140 (7×20)	1.0 mm, asymmetric	0.5 mm ² / 20 AWG

Industrial multipole connectors Hoods with single locking lever **Tevos** FLEX**

Hood version A





Hood version C







	IP 65 protec	tion with suitable cable gland			2		
lo. of poles	Thread	Cable gland size	Dimensions in mm	L	W	Н	Box Qt
Size 6 for 2 modular inserts	M 20	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		60	43	47.5	
6 pole + earth	M 25	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		60	43	47.5	
Size 10 for 3 modular inserts 10 pole + earth	M 20	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		73	43	53	
10 poio 1 outui	M 25	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		73	43	53	
Size 16 for 5 modular inserts 16 pole + earth	M 25	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		93.5	43	76	
To polo i cuitui	M 32	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		93.5	43	76	
Size 24 for 7 modular inserts 24 pole + earth	M 25	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		120	43	76	
	M 32	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		120	43	76	

Hood version A	Hood version C
Part No.	Part No.
70.350.0635.0	70.352.0635.0
70.350.0635.1	70.352.0635.1
70.350.0635.2	70.352.0635.2
70.350.0635.3	70.352.0635.3
70.353.0635.0	70.354.0635.0
70.353.0635.1	70.354.0635.1
70.353.0635.2	70.354.0635.2
70.353.0635.3	70.354.0635.3
71.350.1035.0	71.352.1035.0
71.350.1035.1	71.352.1035.1
71.350.1035.2	71.352.1035.2
71.350.1035.3	71.352.1035.3
71.353.1035.0	71.354.1035.0
71.353.1035.1	71.354.1035.1
71.353.1035.2	71.354.1035.2
71.353.1035.3	71.354.1035.3
76.350.4035.0	76.352.4035.0
76.350.4035.1	76.352.4035.1
76.350.4035.2	76.352.4035.2
76.350.4035.3	76.352.4035.3
76.353.4035.0	76.354.4035.0
76.353.4035.1	76.354.4035.1
76.353.4035.2	76.354.4035.2
76.353.4035.3	76.354.4035.3
76.350.6435.0	76.352.6435.0
76.350.6435.1	76.352.6435.1
76.350.6435.2	76.352.6435.2
76.350.6435.3	76.352.6435.3
76.353.6435.0	76.354.6435.0
76.353.6435.1	76.354.6435.1
76.353.6435.2	76.354.6435.2
76.353.6435.3	76.354.6435.3

Industrial multipole connector Housings with single locking lever

revos flex



Housing version a

Housing version b

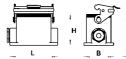
Housing version c

Housing version d





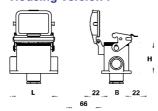








Housing version i



. . . .

Open housing

Closed housing with two cable glands on side

Closed housing with one cable gland on left side



Housing version b

Housing version c



IP 55 Protection IP 65 Protection

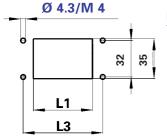
with suitable cable gland







No. of poles	Thread	Cable gland size	L	W	Н Вох	Qty	Part No.	Part No.	Part No.
Size 6			80	43	28	1	70.320.0628.0		
for 2 modular inserts	M 20	0 with cable gland	84	52	54.5	1		70.330.0635.0	70.331.0635.0
		1 with thread only	84	52	54.5	1		70.330.0635.1	70.331.0635.1
Size 10			93	43	28	1	71.320.1028.0		
for 3 modular inserts	M 20	0 with cable gland	94	52	54.5	1		71.330.1035.0	71.331.1035.0
		1 with thread only	94	52	54.5	1		71.330.1035.1	71.331.1035.1
Size 16			113	43	28	1	71.320.1628.0		
high design	M 25	0 with cable gland	117	52	76.5	1		76.330.4035.0	76.331.4035.0
for 5 modular inserts		1 with thread only	117	52	76.5	1		76.330.4035.1	76.331.4035.1
	M 32	0 with cable gland	117	52	76.5	1		76.334.4035.0	76.335.4035.0
	IVI 32	1 with thread only	117	52	76.5	1		76.334.4035.1	76.335.4035.1
		i with thread only	117	52	70.5			76.334.4035.1	70.335.4035.1
Size 24			140	43	28	1	71.320.2428.0		
high design for 7 modular inserts	M 25	0 with cable gland	144	52	76.5	1		76.330.6435.0	76.331.6435.0
101 / Modulal Inserts		1 with thread only	144	52	76.5	1		76.330.6435.1	76.331.6435.1
	M 32	0 with cable gland	144	52	76.5	1		76.334.6435.0	76.335.6435.0
		1 with thread only	144	52	76.5	1		76.334.6435.1	76.335.6435.1



Mounting distances and openings for open housings

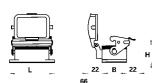
Unacina sina		
Housing size	L1	L3
6	52	70
10	65	83
16	85.5	103
24	112	130

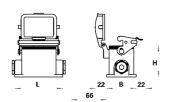
Housing version e

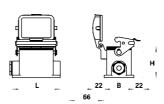
Housing version f

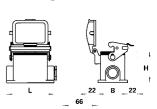
Housing version g

Housing version h









Closed housing with cable gland underneath

Open housing with protec-

Closed housing with two cable glands on side and protective cover

Closed housing with cable gland on left side and protective cover

Closed housing with cable gland on right side and protective cover

Closed housing with cable gland underneath and protective cover



Housing version e

tive cover

Housing version f

Housing version g

Housing version h

Housing version i









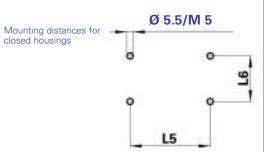






40					
Part No.					
	70.325.0628.0				
70.333.0635.0		70.340.0635.0	70.341.0635.0	70.342.0635.0	70.343.0635.0
70.333.0635.1		70.340.0635.1	70.341.0635.1	70.342.0635.1	70.343.0635.1
	71.325.1028.0				
71.333.1035.0		71.340.1035.0	71.341.1035.0	71.342.1035.0	71.343.1035.0
71.333.1035.1		71.340.1035.1	71.341.1035.1	71.342.1035.1	71.343.1035.1
	71.325.1628.0				
76.333.4035.0		76.340.4035.0	76.341.4035.0	76.342.4035.0	76.343.4035.0
76.333.4035.1		76.340.4035.1	76.341.4035.1	76.342.4035.1	76.343.4035.1
70 007 4005 0		70.044.4005.0	70.045.4005.0	70.040.4005.0	70 047 4005 0
76.337.4035.0		76.344.4035.0	76.345.4035.0	76.346.4035.0	76.347.4035.0
76.337.4035.1		76.344.4035.1	76.345.4035.1	76.346.4035.1	76.347.4035.1
	71.325.2428.0				
76.333.6435.0		76.340.6435.0	76.341.6435.0	76.342.6435.0	76.343.6435.0
76.333.6435.1		76.340.6435.1	76.341.6435.1	76.342.6435.1	76.343.6435.1
76.337.6435.0		76.344.6435.0	76.345.6435.0	76.346.6435.0	76.343.6435.0
76.337.6435.1		76.344.6435.1	76.345.6435.1	76.346.6435.1	76.343.6435.1

Housing size	L5	L6
6	70	40
10	82	40
16	105	45
24	132	45



Industrial multipole connectors Hoods with double locking levers

revos FLEX



Hood version A



Hood version C





IP 55 Protection
IP 65 Protection
with suitable cable gland

No. of poles	Thread	Cable gland size	Dimensions in mm	L	W	Н	Box Qty
Size 10 for 3 modular inserts	M 20	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		73	43	53	1
	M 32	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		73	43	76	1
Size 16 for 5 modular inserts	M 25	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		93.5	43	76	1
	M 32	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		93.5	43	76	1
Size 24 for 7 modular inserts	M 25	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		120	43	76	1
	M 32	0 with cable gland 1 with thread only 2 intermediate support with thread 3 with strain relief		120	43	76	1

Hood version D











F	lood	Hood	Hood with locking levers	Hood with locking levers
F	dood version A	Hood version C	Hood version D	Hood version F
Р	art No.	Part No.	Part No.	Part No.
7 7	0.350.1035.0 0.350.1035.1 0.350.1035.2 0.350.1035.3	70.352.1035.0 70.352.1035.1 70.352.1035.2 70.352.1035.3	70.355.1035.0 70.355.1035.1 70.355.1035.2 70.355.1035.3	70.357.1035.0 70.357.1035.1 70.357.1035.2 70.357.1035.3
7	3.353.1035.0 3.353.1035.1 3.353.1035.2 3.353.1035.3	73.354.1035.0 73.354.1035.1 73.354.1035.2 73.354.1035.3		
7 7	3.350.4035.0 3.350.4035.1 3.350.4035.2 3.350.4035.3	73.352.4035.0 73.352.4035.1 73.352.4035.2 73.352.4035.3	73.355.4035.0 73.355.4035.1 73.355.4035.2 73.355.4035.3	73.357.4035.0 73.357.4035.1 73.357.4035.2 73.357.4035.3
7 7	3.353.4035.0 3.353.4035.1 3.353.4035.2 3.353.4035.3	73.354.4035.0 73.354.4035.1 73.354.4035.2 73.354.4035.3	73.358.4035.0 73.358.4035.1 73.358.4035.2 73.358.4035.3	73.359.4035.0 73.359.4035.1 73.359.4035.2 73.359.4035.3
7 7	3.350.6435.0 3.350.6435.1 3.350.6435.2 3.350.6435.3	73.352.6435.0 73.352.6435.1 73.352.6435.2 73.352.6435.3	73.355.6435.0 73.355.6435.1 73.355.6435.2 73.355.6435.3	73.357.6435.0 73.357.6435.1 73.357.6435.2 73.357.6435.3
7 7	3.353.6435.0 3.353.6435.1 3.353.6435.2 3.353.6435.3	73.354.6435.0 73.354.6435.1 73.354.6435.2 73.354.6435.3	73.358.6435.0 73.358.6435.1 73.358.6435.2 73.358.6435.3	73.359.6435.0 73.359.6435.1 73.359.6435.2 73.359.6435.3

Industrial multipole connectors Housings with double locking levers

revos flex

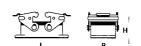


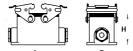
Housing version a

Housing version b

Housing version c

Housing version d





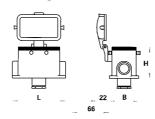








Housing version i



Housing version a

Open housing

Closed housing with two cable glands on side

Closed housing with one cable gland on left side

Housing version b



Housing version c

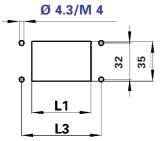




ΙP	55	Protection
ΙP	65	Protection

with suitable cable gland

No. of poles	Thread	Cable gland size	L	W	Н	Box Qty	Part No.	Part No.	Part No.
Size 10			93	43	28	1	70.320.1028.0		
for 3 modular inserts	M 20	0 with cable gland	94	52	54.5	1		70.330.1035.0	70.331.1035.0
		1 with thread only	94	52	54.5	1		70.330.1035.1	70.331.1035.1
Size 16			113	43	28	1	70.320.1628.0		
high design	M 25	0 with cable gland	117	52	76.5	1		73.330.4035.0	73.331.4035.0
for 5 modular inserts		1 with thread only	117	52	76.5	1		73.330.4035.1	73.331.4035.1
Size 16									
high design	M 32	0 with cable gland	117	52	76.5	1		73.334.4035.0	73.335.6435.0
for 5 modular inserts		1 with thread only	117	52	76.5	1		73.334.4035.1	73.335.6435.1
Size 24			140	43	28	1	70.320.2428.0		
high design	M 25	0 with cable gland	144	52	76.5	1		73.330.6435.0	73.331.4035.0
for 7 modular inserts		1 with thread only	144	52	76.5	1		73.330.6435.1	73.331.4035.1
Size 24			140	43	28	1			
high design	M 32	0 with cable gland	144	52	76.5	1		73.334.6435.0	73.335.6435.0
for 7 modular inserts		1 with thread only	144	52	76.5	1		73.334.6435.1	73.335.6435.1



Mounting distances and openings for open housings

Hausina sina		
Housing size	L1	L3
10	65	83
16	85.5	103
24	112	130



Mounting dimensions for closed housing

